

SILENCER_{CO}

CHIMERA 300

FIELD MANUAL



Warning

Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the firearm. Do not attempt to use this product unless you have specific training and experience in the use of firearms.

Because suppressed firearms make less noise than unsuppressed firearms, it is easy to forget that they are still firearms and capable of causing bodily injury and

property damage. Remember, a suppressed firearm should be treated with the same safety and caution as an unsuppressed firearm.

Firearm silencers are user-attached firearm muzzle devices, and as such are subject to improper attachment issues unless the procedures outlined in this manual are followed precisely.

Before installing the silencer on the host firearm, be sure that the firearm is unloaded and the action is opened so that the firearm is visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer or gunsmith of your firearm.

Check the fit between barrel and silencer before firing! The thread mount must be fully shouldered on the barrel. There should be no visible gap between the barrel shoulder and the face of the silencer thread mount. Poor accuracy and product damage may result if the silencer is not properly shouldered.

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Warning

Silencers must be free of obstructions such as mud, dirt, etc. DO NOT attempt to shoot through an obstructed silencer. If submerged in water, the user must allow sufficient time to drain the silencer completely.

The silencer is designed to suppress the initial muzzle blast and subsequent projectile de-corking pressure. The silencer doesn't contact or otherwise interact with the

bullet, allowing the projectile to travel at its default speed. Because of this, a sonic crack may be produced by the projectile as it breaks the sound barrier.

Depending on the geography of the area, the sonic crack may vary in volume. This is solely a function of the projectile breaking the sound barrier and is not related to product performance.

To ensure your silencer remains secure while firing, it is of the utmost importance that you frequently verify the silencer is securely tightened onto the barrel. We recommend checking the security of the attachment after 30 discharges of the firearm.

Before removing the silencer from the host firearm, be sure that the firearm is unloaded and the action is opened so

that it is visibly clear of any ammunition. When removing the silencer, use extreme caution as it may be hot to the touch after firing. Use heat-resistant gloves to avoid burns or other injuries. Once the silencer is removed from the host firearm, SilencerCo recommends using a thread protector or other muzzle device to protect the muzzle threads and crown, during storage or transport.

Overview & Product Specs

With no barrel length restrictions, the Chimera is arguably the best choice for a short barreled rifle. Full-auto rated and compatible with .22 Hornet to .300 Winchester Magnum, the Chimera is usable on a variety of hosts.

Compatible with Charlie mounts, Charlie front caps, and all ASR muzzle devices, the Chimera has the versatility you've come to expect from SilencerCo.



CHIMERA 300

CALIBERS & RESTRICTIONS

5.56MM to 300WM

MATERIALS

Iconel, Cobalt 6, & Stainless Steel

LENGTH

6.90"

WEIGHT

20.1 OZ

DIAMETER

1.60"

MUZZLE AVERAGE

300 BLK: 125.8 dB

5.56MM: 135.3 dB

308 WIN: 136.8 dB

300WM: 141.6 dB

**Direct
Thread
Mount**



COUPLER
RING



CHARLIE
DIRECT
THREAD
MOUNT



**ASR
Mount**



MUZZLE
DEVICE



CHARLIE
ASR
MOUNT



TAPERED
INSERT



Chimera 300



CHARLIE FRONT CAP

Front Caps of various bore sizes, and
of other special-purpose designs are
available.

Mounting Options

For optimum performance and to avoid damage to your silencer, SilencerCo recommends using only SilencerCo mounts and accessories.

Whichever way you choose to mount your silencer to your firearm, you should take care to ensure that the Chimera 300 is mounted securely before firing. SilencerCo offers mounts in all common barrel thread patterns. Users must ensure they are using the proper mounts that match their barrel threads and that there is a proper shoulder for the mount to seat against. Following these instructions will help to prevent the problems and dangers that can arise from improper installation.

If you attempt to remove the Chimera 300 from the barrel and the silencer spins without unthreading from the barrel, this occurs if the coupler ring is not properly tightened. Use the included spanner wrenches to re-tighten the coupler ring to the silencer body and then re-attempt to remove.

Direct Thread Mount *QUICK REFERENCE*



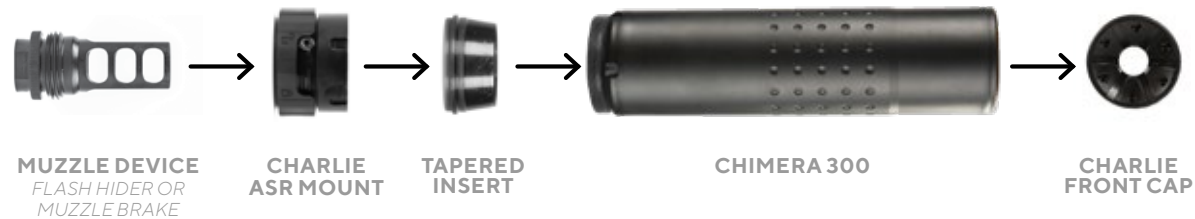
Direct Thread Mount

Insert the direct thread mount into the Chimera 300 body and thread on the coupler ring. Use one of the included spanner wrenches to hold the Chimera 300 body and the other to tighten the coupler ring to approximately 20-30 ft-lbs. To remove, perform steps in reverse order.

Screw the silencer onto the barrel until it is properly shouldered. Hand tighten to approximately 10-15 ft-lbs. To remove, perform steps in reverse order. For proper alignment, it is essential that the mount seats against a 90° barrel shoulder.



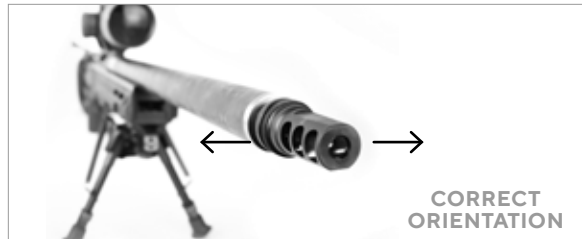
ASR System *QUICK REFERENCE*



ASR System

MUZZLE DEVICES

Thread the ASR muzzle device onto the barrel. Use the provided shim kit to ensure proper ASR muzzle brake alignment. Timing with shims is not necessary on ASR flash hiders. Tighten onto barrel using the wrench flats at the rear of the brake. Use of Rocksett™ or another high-temp threadlocker is recommended to secure the muzzle device. Muzzle devices should be tightened to approximately 20-30 ft-lbs.



ASR MOUNT

Install the tapered insert into the Chimera 300 body and thread on the ASR mount body. Use one of the included spanner wrenches to hold the Chimera 300 body and the other to tighten the ASR mount body to approximately 20-30 ft-lbs. To remove, perform steps in reverse order.

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ASR System *CONTINUED*

Verify the ASR collar is in the unlocked position before installing. Install the Chimera 300 by sliding the back end over the muzzle device, then screw the silencer onto the muzzle device until it stops (hand tight, approximately 10-15 ft-lbs.). Rotate the ASR collar to the locked position. To remove, perform steps in reverse order.



The ASR (Active Spring Retention) Mount is a proprietary quick-attach/detach mounting system. It features a secondary locking collar, which ensures the silencer does not back off during normal use due to shock and vibration from firing and transport. It requires a compatible muzzle device (muzzle brake or flash hider). SilencerCo recommends the use of the included shim kit if any indexing of the muzzle device is required. Crush washers are NOT recommended as they do not crush uniformly and WILL cause improper mounting and potential silencer damage. For proper alignment, it is essential that the muzzle device seats against a 90° barrel shoulder.

Front Caps

The Chimera 300 can accept various Charlie Front Caps for different calibers to optimize sound reduction, if desired. To remove the included 30 caliber front cap from the Chimera 300, use the included 3-pin wrench. To install a front cap, perform steps in reverse order. Firing the Chimera 300 without a front cap is not recommended.



Maintenance

The Chimera 300 typically requires limited maintenance. Mounts should periodically be cleaned with any standard gun cleaning solvent and a brush to remove any carbon or fouling.

WARNING DO NOT run cleaning patches through the bore of the silencer as the patches may become lodged inside and can cause damage upon firing.

CAUTION Always read the warning label on any cleaner or solvent, and remember that virtually all are inherently dangerous and potentially toxic. Always use adequate ventilation and both skin and eye protection when using any cleaning chemicals.

Limited Lifetime Warranty

Silencerco, LLC (“**SilencerCo**”) warrants to you that if any product sold by SilencerCo and used for its intended use ever becomes defective, SilencerCo will repair or replace the product at no charge, other than shipping, subject to the conditions set forth below.

THE WARRANTY EXTENDS ONLY TO THE ORIGINAL REGISTERED PURCHASER. This warranty does not cover damage to our products or host firearm resulting from careless or irresponsible handling adjustments or modifications to its intended design, negligence, or other unforeseeable abuse. SilencerCo assumes no liability for unsafe or illegal use of the silencer by its purchaser or any other user that comes in contact

with the product after purchase. SilencerCo assumes no responsibility for physical injury or property damage resulting from careless or irresponsible handling or by any use contrary to the recommendations, warnings and cautions generally listed in this manual. SilencerCo does not cover damage to the silencer or host firearm resulting from improper “*hand-loaded, reloaded, previously used or otherwise defective ammunition.*” **THIS WARRANTY IS FURTHER REGULATED BY RELEVANT AND APPLICABLE STATE AND FEDERAL LAWS.**

If SilencerCo determines that you satisfy the conditions for warranty coverage under this limited warranty, SilencerCo will, at no charge, replace or repair the SilencerCo product

with the same or similar model subject to the terms herein. If no replacement is available, and SilencerCo determines that the product cannot be repaired, SilencerCo will replace your nonperforming or defective unit with a unit that, in SilencerCo’s sole determination, is substantially similar to your lawfully purchased and registered product. This warranty extends to any and all parts as originally sold by us, but **does not extend to any altered product or firearm that is altered or rebuilt after original purchase, damaged through abuse, misuse through lack of proper care and maintenance, or used other than for its legal intended purposes.**

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For assistance with repairs, please contact our consumer service department at **801-417-5384**.

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**FOR QUESTIONS, CONTACT OUR CUSTOMER SERVICE TEAM AT 801.417.5384
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