# **SILENCER**

### **WARLOCK 22**

FIELD MANUAL



## Warning

Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the firearm. Do not attempt to use this product unless you have specific training and experience in the use of firearms.

Because suppressed firearms make less noise than unsuppressed firearms, it is easy to forget that they are still firearms and capable of causing bodily injury and property damage. Remember, a suppressed firearm should be treated with the same safety and caution as an unsuppressed firearm.

Firearm silencers are user-attached firearm muzzle devices, and as such are subject to improper attachment issues unless the procedures outlined in this manual are followed precisely.

Before installing the silencer on the host firearm, be sure that the firearm is unloaded and the action is opened so that the firearm is visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer or gunsmith of your firearm.

Check the fit between barrel and silencer before firing! The thread mount must be fully shouldered on the barrel. There should be no visible gap between the barrel shoulder and the face of the silencer thread mount. Poor accuracy and product damage may result if the silencer is not properly shouldered.

Silencers must be free of obstructions such as mud. dirt. etc. DO NOT attempt to shoot through an obstructed silencer. If submerged in water, the user must allow sufficient time to drain the silencer completely.

The silencer is designed to suppress the initial muzzle blast and

Depending on the geography of the area, the sonic crack may vary in

volume. This is solely a function of the projectile breaking the sound

barrier and is not related to product performance.

subsequent projectile de-corking pressure. The silencer doesn't contact or otherwise interact with the bullet, allowing the projectile to travel at its default speed. Because of this, a sonic crack may be produced by the

projectile as it breaks the sound barrier.

importance that you frequently verify the silencer is securely tightened

or transport.

onto the barrel. We recommend checking the security of the attachment after 30 discharges of the firearm. Before removing the silencer from the host firearm, be sure that the firearm is unloaded and the action is opened so that it is visibly clear of any ammunition. When removing the silencer, use extreme caution as it may be not to the touch after firing. Use heat-resistant gloves to

avoid burns or other injuries. Once the silencer is removed from the

host firearm, SilencerCo recommends using a thread protector or other

muzzle device to protect the muzzle threads and crown, during storage

To ensure your silencer remains secure while firing, it is of the utmost

## **Overview & Product Specs**

The Warlock 22 has an exceptional weight-to-strength ratio, and is the lightest .22 LR suppressor on the market. Due to the notoriously harsh nature of rimfire ammunition, this product features CTA (Click Together Assembly) baffles to ensure the suppressor remains easy to clean—even after long days at the range. Thanks to its high-strength aluminum construction, the Warlock 22 weighs only 3.0 oz and boasts up to a 41dB sound reduction, proving that big results can come from small packages.

The Warlock 22 is not rated for full-auto fire, and should only be used with single shot and/or semi automatic firearms.

The Warlock 22 is compatible with .22 LR.

The Warlock comes standard with (1) size 18 O-ring and (1) size 13 O-ring already installed. Also included is a takedown tool and a thread spacer. The thread spacer is to be used on threads .600 "- .650" long.

SilencerCorecommends using the Warlock with standard velocity .22 LR ammunition. It is not recommended to use this suppressor with Aguila® SSS 60gr ammunition, as the projectile will not always stabilize and may result in damage to the suppressor or firearm. Use of this ammunition will

The Warlock mounts on conventional 1/2 X 28 (Class 3A) threads .400" in length.

void the warranty and create a potentially dangerous situation.



**FRONT** STACK CAP CAP

### **Assembly** QUICK REFERENCE





# **Assembly & Disassembly**

Align all baffles with notch in the cone, then click together. Apply force until no gap remains between baffles. Baffles are all the same and can be assembled in any order.

Screw back cap onto either end of the suppressor tube until hand tight. Once back cap is shouldered, slide the baffle stack into the suppressor tube until the stack rests against the back cap.

Screw front cap onto open end of suppressor tube. Use the included takedown tool to tighten the front cap. Note that there will be a slight gap between the front cap and the suppressor tube—this is intentional.

Reverse instructions to disassemble.







Disassembly: If the baffle stack becomes hard to separate, place an Allen key into the cone end of the baffle, seating the shaft of the Allen key into the notch of the cone. While holding the other baffles, pry end baffle away from stack.

# **Mounting**

After confirming that your firearm is unloaded, place the threaded end of the Warlock 22 in line with the threads of the barrel. Taking care not to cross-thread, screw the suppressor onto the barrel until it is firmly secured and no additional barrel threading is visible.

Hand tighten only.



#### **Maintenance**

The user-serviceable nature of the Warlock 22 makes cleaning quick and simple. It is recommended to clean the Warlock 22 after 1,000 or fewer rounds. Cleaning should also be performed after the suppressor has been shot "wet."

The Warlock 22 internal components (NOT the outer tube) can be cleaned using solvents, or light abrasive media. The use of abrasive pads or wire brushes is acceptable, but a small test should be done on an inconspicuous area to ensure no scratching or damage will occur to the metal finish.

Disassemble the Warlock 22 as listed in these instructions and clean using the suggested products. Dry all components thoroughly before reassembling. If using a water-based cleaner, make sure to lightly coat the baffles with oil or other corrosion-resistant product after cleaning.

## **Limited Lifetime Warranty**

Silencerco, LLC ("SilencerCo") warrants to you that if any product sold by SilencerCo and used for its intended use ever becomes defective, SilencerCo will repair or replace the product at no charge, other than shipping, subject to the conditions set forth below.

**THE WARRANTY EXTENDS ONLY TO THE ORIGINAL REGISTERED PURCHASER.** This warranty does not cover damage to our products or host firearm resulting from careless or irresponsible handling adjustments or modifications to its intended design, negligence, or other unforeseeable abuse. SilencerCo assumes no liability for unsafe or illegal use of the silencer by its purchaser or any other user that comes in contact with the product after purchase.

SilencerCo assumes no responsibility for physical injury or property damage resulting from careless or irresponsible handling or by any use contrary to the recommendations, warnings and cautions generally listed in this manual. SilencerCo does not cover damage to the silencer or host firearm resulting from improper "hand-loaded, reloaded, previously used or otherwise defective ammunition." THIS WARRANTY IS FURTHER REGULATED BY RELEVANT AND APPLICABLE STATE AND FEDERAL LAWS.

If SilencerCo determines that you satisfy the conditions for warranty coverage under this limited warranty, SilencerCo will, at no charge, replace or repair the SilencerCo product with the same or similar

model subject to the terms herein. If no replacement is available, and SilencerCo determines that the product cannot be repaired. SilencerCo will replace your nonperforming or defective unit with a unit that, in SilencerCo's sole determination, is substantially similar to your lawfully purchased and registered product. This warranty extends to any and all parts as originally sold by us, but does not extend to any altered product or firearm that is altered or rebuilt after original purchase, damaged through abuse, misuse through lack of proper care and maintenance, or used other than for its legal intended purposes.

WITH RESPECT TO A SILENCERCO PRODUCT SHALL BE LIMITED TO REPLACING OR REPAIRING THE NONPERFORMING OR DEFECTIVE PRODUCT AS DESCRIBED IN THIS LIMITED WARRANTY THIS LIMITED WARRANTY SHALL BEYOUR SOLE AND EXCLUSIVE REMEDY WITH RESPECT TO A NONPERFORMING OR

For assistance with repairs, please contact our consumer service

SILENCERCO'S LIABILITY FOR BREACH OF ANY WARRANTY

DEFECTIVE PRODUCT, AND SILENCERCO WILL NOT BE LIABLE FOR ANY OTHER DAMAGES, INCLUDING DIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR DIMUNITION IN VALUE DUE TO

REPAIR OR REPLACEMENT WITH A DIFFERENT PRODUCT.

department at 801-417-5384.

# Register Your SilencerCo Product Online

To Activate Your Lifetime Warranty

SILENCERCO.COM/REGISTER



Protect Your Rights | Protect Your Hearing

The American Suppressor Association is fighting to protect and expand your silencer rights. Join the fightoday!

AMERICANSUPPRESSORASSOCIATION.COM

FOR QUESTIONS, CONTACT OUR CUSTOMER SERVICE TEAM AT 801.417.5384 OR INFO@SILENCERCO.COM

© 2020 SilencerCo, LLC. All Rights Reserved. The contents of this publication may not be reproduced in any form or by any means in whole or in part without the prior written permission of the copyright owner.

