

# SILENCERCO HARVESTER

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FIELD MANUAL

Thank you for choosing to add a SilencerCo silencer to your collection. We manufacture all of our products under one roof here in the USA and are proud to deliver only the best silencers to our community. We hope you will enjoy using this product as much as we enjoyed making it and welcome to our family.

Sincerely and Silently,



**JOSHUA WALDRON**  
SilencerCo Co-Founder & CEO

**WE AT SILENCERCO® HOPE THAT YOU ENJOY THE TECHNOLOGICAL ADVANCEMENTS OFFERED BY THE HARVESTER™ SOUND SUPPRESSOR. TO PROVIDE FOR YOUR SAFETY AND THE EFFECTIVE USE OF THIS SUPPRESSOR, IT IS CRITICAL THAT THE OWNER AND ANY USER OF THE SUPPRESSOR READ THIS ENTIRE MANUAL AND FOLLOW STRICTLY THE WARNINGS AND INSTRUCTIONS WITHIN. THIS SUPPRESSOR IS INTENDED TO BE USED ONLY BY THOSE WHO ARE WELL-VERSED IN THE SAFE OPERATION OF FIREARMS.**

#### DISCLAIMER

The manufacturer is not responsible for improper usage of this product. This product is potentially dangerous, and, as such, it is the user's responsibility to understand and implement its proper use. If you do not understand the instructions in this manual, please contact the manufacturer for further clarification at **801.417.5384**.

#### SONIC CRACK

The Harvester is designed to suppress the initial muzzle blast and subsequent projectile de-corking pressure. The Harvester does not contact or otherwise interact with the projectile, allowing the projectile to travel at its default speed. Because of this, a sonic crack is produced by the projectile as it breaks the sound barrier. Depending on the geography of the area, the sonic crack may vary in volume. This is solely a function of the projectile breaking the sound barrier and is not related to suppressor performance.

A precision rifle, likely a sniper rifle, is positioned on a rocky outcrop. The rifle features a large, tan-colored scope with a black reticle, a black barrel, and a black bipod. The stock is camouflaged with black and tan patterns. The rifle is set against a backdrop of dry, brushy hills under a clear sky. The word "HARVESTER" is written in white capital letters on the right side of the image, with a thin orange horizontal line above it.

HARVESTER

# WARNING

Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the weapon. Firearm sound suppressors are user-attached firearm muzzle devices, and as such are subject to improper attachment issues unless the procedures outlined in this manual are followed precisely. Do not attempt to use this product unless you have specific training and experience in the use of firearms.

Before installing or removing the Harvester sound suppressor from the host weapon, be sure that the weapon is unloaded and the action is opened so that it is visibly clear of any ammunition. If you are at all unsure as to the proper

procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer of your weapon.

Because suppressed firearms make less noise than unsuppressed firearms, it is easy to forget that they are still firearms and capable of causing bodily injury and property damage. It is of vital importance to remember that a suppressed firearm is just as dangerous as an unsuppressed firearm, and that the same safe handling requirements still apply.

When removing the Harvester, use extreme caution as it may be hot to the touch after firing. Use gloves to avoid burns or other injuries.

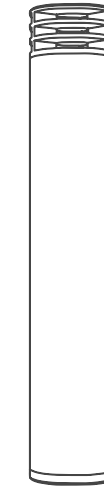
Check the fit between barrel and suppressor before firing! The thread mount must be fully shouldered on the barrel. There should be no visible gap between the barrel shoulder and the face of the suppressor thread mount. If there is any gap DO NOT fire the host with the suppressor attached. Poor accuracy and product damage may result if the suppressor is not fully shouldered.

Assembly and disassembly should never be performed while the suppressor is affixed in any manner to a host firearm. Always completely remove the Harvester from the host firearm before assembly and/or disassembly is attempted.

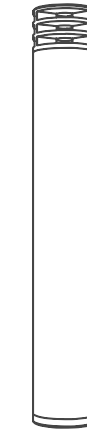
Before performing maintenance, removing, or installing the suppressor, open the action, ensure firearm is unloaded, and be sure the chamber is empty. Failure to do so can result in property damage, injury, or death.

## MADE IN THE USA

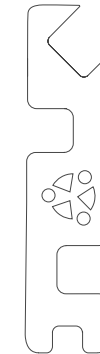
The Harvester is a lightweight, accurate, and dependable suppressor designed specifically for hunting and long range precision applications. As one of the lightest centerfire silencers available at only 11.3oz, the Harvester adds minimal weight to the end of the barrel while utilizing a fully-welded, hardened, tool-grade stainless steel baffle design to guarantee unsurpassed durability. In order to enhance the user's experience and offer exceptional versatility, the first-of-its-kind Anchor Brake and modular threaded adapters combine to offer best-in-class recoil reduction across a wide range of calibers and threaded barrels, up to .300 Win Mag.



HARVESTER 338



HARVESTER 30



HARVESTER 338  
MULTITOOL



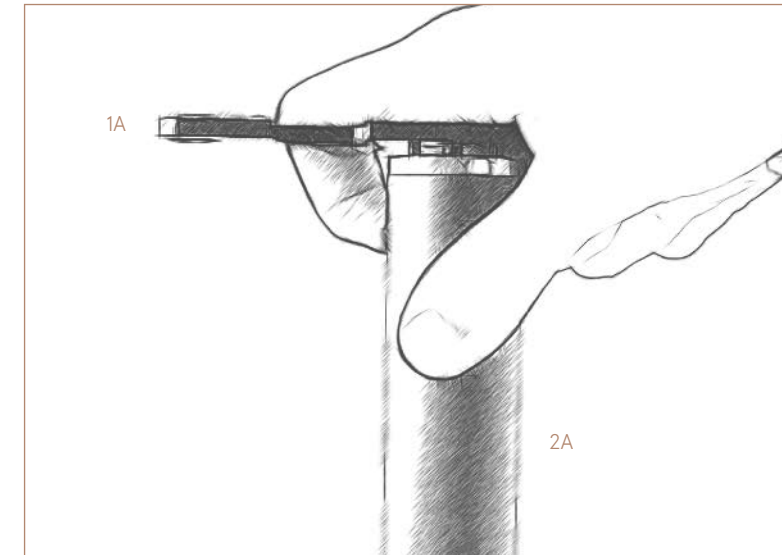
MUZZLE BRAKE

## SPECS

The Harvester mounts to conventional Class 3 A threads; specifications are available at **SILENCERCO.COM**. It is imperative that barrels are threaded to the listed specifications, as improper threads will result in poor performance and damage to the suppressor.

### INCLUDED

The Harvester includes a pin spanner multitool for installation and removal of the thread mounts to the suppressor.



## INSTALLATION

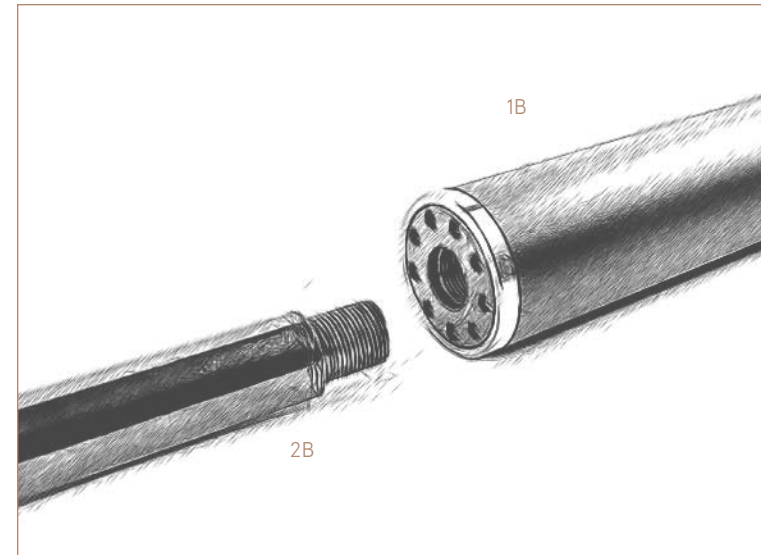
To install the thread mount within the Harvester suppressor, hand thread the mount clockwise until seated inside the internal shoulder of the suppressor; the mount will appear slightly recessed within the suppressor body. Using the included tool (1A), tighten the mount onto the suppressor body (2A). Apply as much force as you are able to while using the tool one-handed; excessive force is not necessary.

**WARNING** It is imperative that the mount fully shoulders within the suppressor. Poor accuracy and suppressor damage may result if the mount is not fully shouldered

Thread the Harvester (1B) clockwise onto the barrel (2B). Tighten suppressor onto barrel as securely as possible using one-handed force.

Since thread mounting silencers are known to unscrew during firing, it is of the utmost importance that you frequently verify the silencer is securely tightened onto the barrel. We recommend checking the security of the attachment after 30 discharges of the firearm.

*Reverse steps to remove the Harvester.*



1C



## ANCHOR BRAKE

The Anchor Brake (1C) is designed to allow optimal recoil and sound reduction while providing increased projectile velocity.

## MAINTENANCE

When attempting to remove the Harvester from the barrel, there is a possibility that the mount may stay threaded onto the barrel, causing it to then unthread from the suppressor body. The Harvester thread mount features internal wrench flats for this situation. Continue unthreading the Harvester to expose the front side of the thread mount; with the mount completely separated from the suppressor body, seat the appropriately-sized open end wrench (wrench sizes will vary by thread mount size) onto the front side of the thread mount. Place one hand on the barrel and one hand on the wrench, then rotate the wrench counter-clockwise until the thread mount breaks free of the barrel. You can now finish unthreading the mount by hand. Reinstall the thread mount into the Harvester following the installation instructions listed.

Wrench sizes vary by thread mount size:

7/16 X 28 AND 1/2 X 28 REQUIRE A 9/16" WRENCH

9/16 X 24, AND 5/8 X 24 REQUIRE A 11/16" WRENCH

18 X 1MM, 18 X 1.5MM, AND 3/4 X 24 REQUIRE A 7/8" WRENCH

As a general rule, the Harvester does not require cleaning. If a need for cleaning does arise, a solvent such as Hoppe's is recommended. Plug one end of the Harvester, pour solvent into the open end, shake to agitate the solvent, empty the liquid, and allow to air dry.

## LIFETIME WARRANTY

We proudly stand behind the quality of our products with a lifetime warranty, no matter what—even if it's not a product defect. Our 48 hour repair turnaround even warranties stupid... once. If you experience any issues, please contact our Customer Service team at **801.417.5384**.

If your silencer has a defect in manufacturing or materials, there will be no charges for service or replacement through our SilencerCo facility.

If we determine that a claim is not covered under warranty, a discounted replacement option will be granted.

This warranty does not cover damage to the silencer or host firearm resulting from careless or irresponsible handling, adjustments or modifications to design, negligence, or other abuse. SilencerCo assumes no liability for unsafe or illegal use of the silencer by its purchaser or any other user that comes in contact with the product after purchase. SilencerCo assumes no responsibility for physical injury or property damage resulting from careless or irresponsible handling or by any use contrary to the recommendations, warnings, and cautions generally listed in this manual. SilencerCo does not cover damage to the silencer or host firearm resulting from improper hand-loaded or reloaded ammunition or defective ammunition.

## REPAIR POLICY

Should the silencer require repair or modification, the owner should contact SilencerCo either in writing or by telephone. Many problems can be handled without having to return the product. If it is determined that the product needs to be returned for repair or modification Contact SilencerCo customer service **801.417.5384** where an RMA number will be provided. Do not return the suppressor to SilencerCo until you have contacted customer service as an RMA code must be provided.

If repairs are required due to a defect in manufacturing or materials, there will be no charge for repairs. Subject to any restrictions set forth herein, SilencerCo agrees to replace and/or repair the Harvester for an unlimited amount of time. This warranty covers repair, service, and replacement of damaged product caused by normal use, free of charge, only if performed at a SilencerCo facility.

Should a silencer require repair, the owner must contact SilencerCo and make arrangements to return the product. Customer must return damaged product with a legible copy of the approved ATF form and a legible written description of the problem, defect, and/or malfunction. Please include in written description the serial number of the product and the events leading up to the issue, including what ammunition has been used and any host weapons that have been used.

If SilencerCo determines, at its sole and absolute discretion, that a returned suppressor is not covered under this warranty, for any reason, you may purchase a replacement product at 75% off the suggested retail price.



A collection of various handguns and silencers are scattered across a dark, gravelly surface. The items include several handguns of different models, some with silencers attached, and a few loose magazines. The lighting is dramatic, highlighting the textures of the firearms and the ground.

Register Your SilencerCo Product Online  
To Activate Your Lifetime Warranty

[SILENCERCO.COM/REGISTER](https://silencerco.com/register)



**JOIN NOW**



Protect Your Rights | Protect Your Hearing

The American Suppressor Association is fighting to protect and expand your silencer rights. Join the fight today!

**LEARN MORE AT [AMERICANSUPPRESSORASSOCIATION.COM](http://AMERICANSUPPRESSORASSOCIATION.COM)**



FOR QUESTIONS, CONTACT OUR CUSTOMER SERVICE TEAM AT 801.417.5384 OR [INFO@SILENCERCO.COM](mailto:INFO@SILENCERCO.COM)

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